

Cut to Length Line

I. Introduction

The rolling plate is unfolded and leveled. Then, it is sized and sheared into the needed flat plate with certain length.

II. Main projects and clients

No.	Equipment name	Client	Remark
1	1550×8mm horizontal shearing machine	Ningbo Yamei steel pipe company	
2	1600×2~6mm horizontal shearing mill	Shunde in Guangzhou	
3	1550×1.5~6mmNC high precision vertical &horizontal shearing mill	Guangzhou contemporary group	
4	10×1550mm slitting line	Tianjin Shenzhou Tong	X65
5	4~10×1600mm slitting line	Guangdong Shunde Shun steel flat plate stripping center	
6	4~16×2000mm slitting line	Wisco Hankou Steel Rolling Plant	X65
7	6×600mm high precision slitting line	Guangdong Shunde Nanda Steel pipe Co., Ltd	
8	1 ~ 12.7×2000mm vertical &horizontal shearing mill	Haicheng northern steel pipe tain Co., Ltd	X70
9	3~12.7×2000mm slitting line	Singapore	

(h2)

III. Typical projects

1. Wisco Hankou Steel Rolling Plant (4~16×2000mm Horizontal Shearing Mill)

The mill is designed and manufactured by our company with advanced technology for Wisco Hankou Steel Rolling Plan. There are series of following advantages: advanced technology, high efficiency, easy operation and convenient maintenance.

IV. Production process

Loading coil-uncoiling-leveling- edge cutting- looping-precision leveling-sizing and

cutting off-connecting in certain number-connection

V. Available types

No	Model	Sheet thickness (mm)	Coil weight(ton)	Coil width(mm)	Speed(m/min)	Capacity(kw)	Area(M ²)
1	HJJZ-02	0.3~2	8	1000~1250	30	70	16×25
2	HJJZ-03	0.6~3.2	10	1000~1500	30	80	16×25
3	HJJZ-06	2~6	20	1200~1550	30	120	16×30
4	HJJZ-08	4~8	20	1000~1600	25	150	16×30
5	HJJZ-13	4~12.7	25	1000~1600	10	180	16×40
6	HJJZ-16	4~16	30	1000~2000	10	230	16×40
7	HJJZ-20	4~20	30	1000~2000	10	260	16×50
8	HJJZ-25	6~25.4	30	1000~2000	10	300	16×50